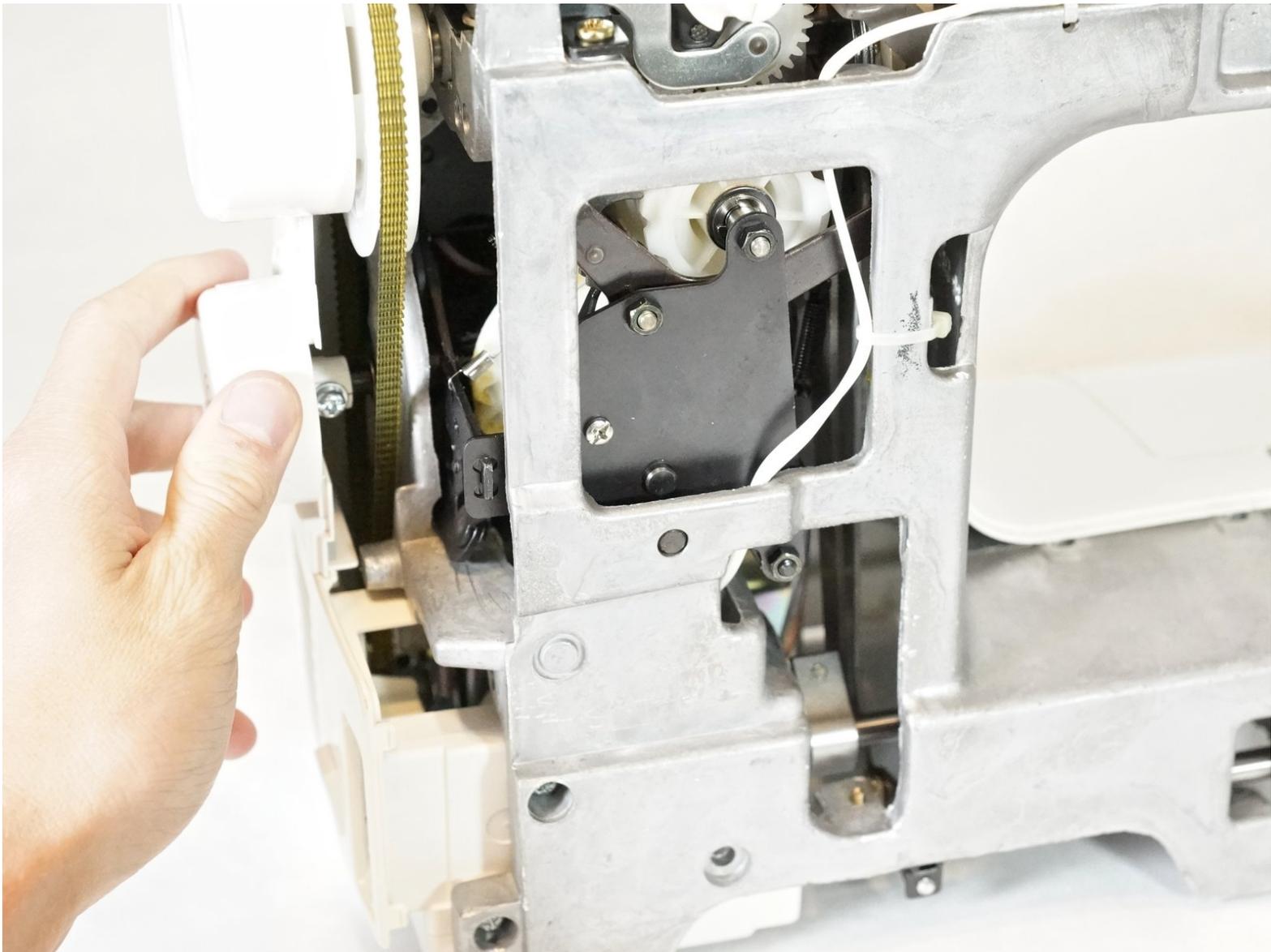




# Brother XR-40 Stitch Select Knob Replacement

This guide demonstrates the replacement of the stitch select knob.

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## INTRODUCTION

In order to switch the stitching styles of your sewing machine, the stitch select knob must be properly functioning. This guide will show the steps for replacement.

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### TOOLS:

- [Phillips #2 Screwdriver](#) (1)
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## Step 1 — Back Panel



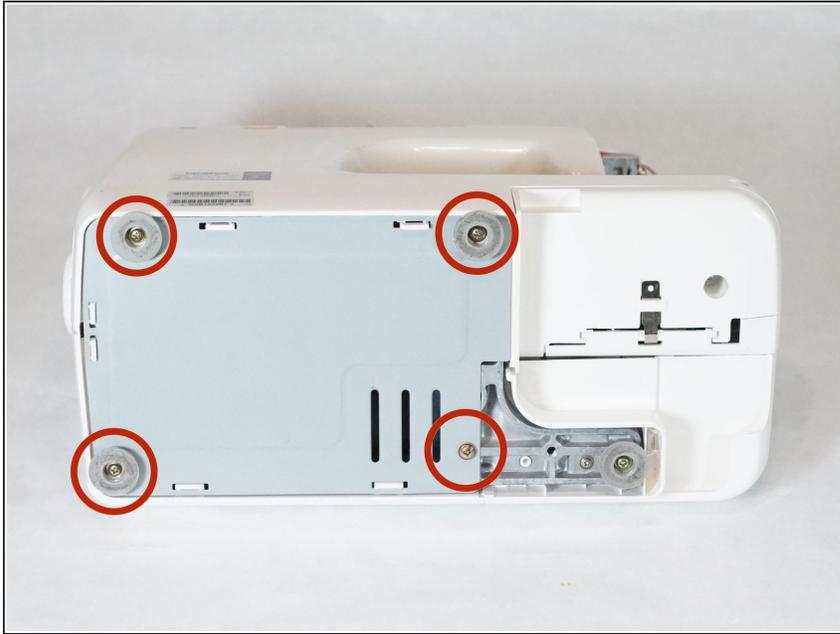
- Place the machine on a solid surface.
- Remove the 14mm Phillips #2 screw holding on the face cover.

## Step 2



- Remove the two 14mm Phillips #2 screws and two 22mm Phillips #2 screws that secure the rear casing.

### Step 3



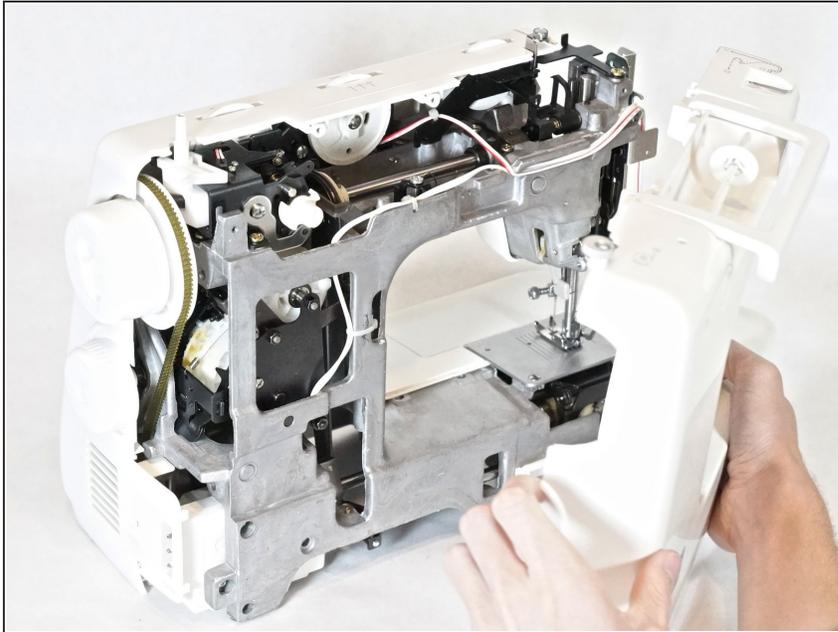
- Lay the machine on its side.
- Remove the four 10mm Phillips #2 screws that hold the bottom panel in place.
- ⓘ The feet will come off with the screws.

### Step 4



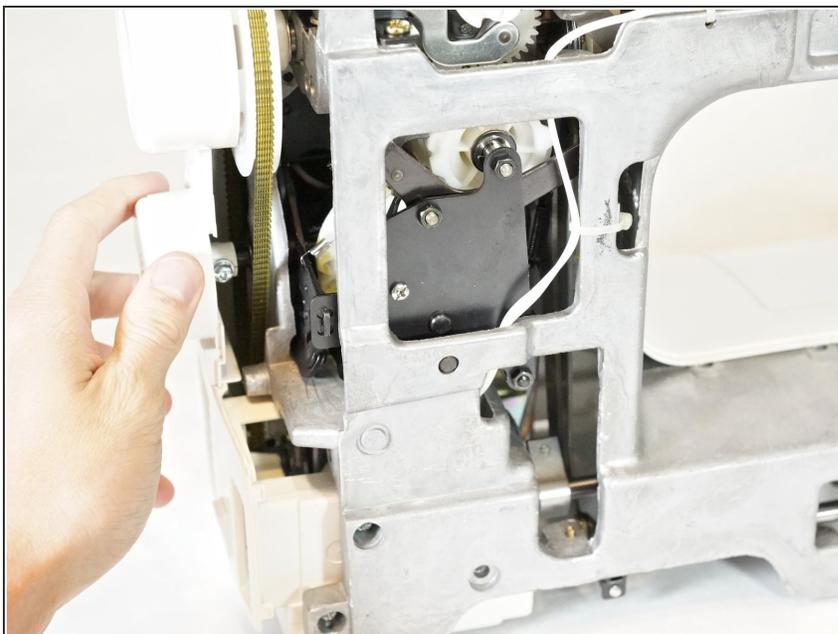
- Remove the bottom panel.

## Step 5



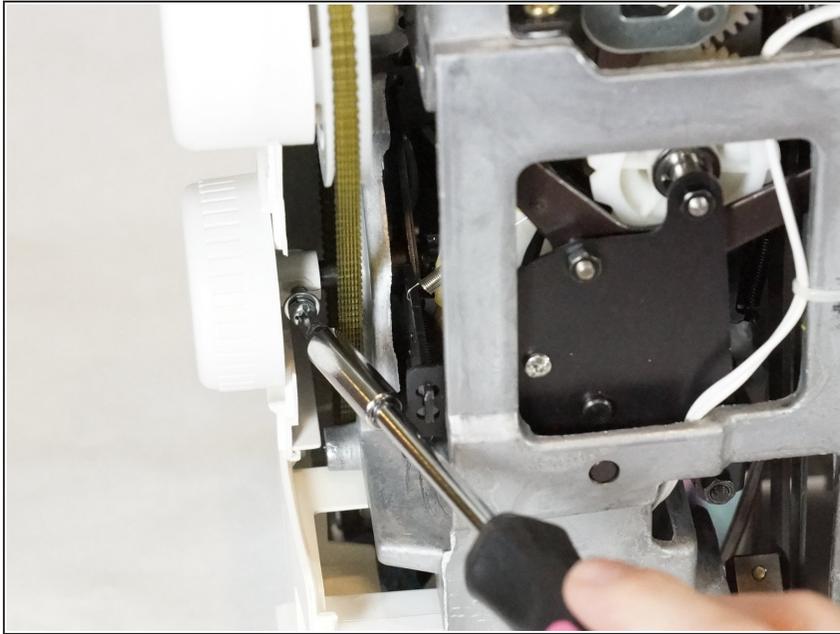
- Place the machine upright.
- Remove the rear casing.
- ⓘ You may have to wiggle the panel and pull at the same time.

## Step 6 — Stitch Select Knob



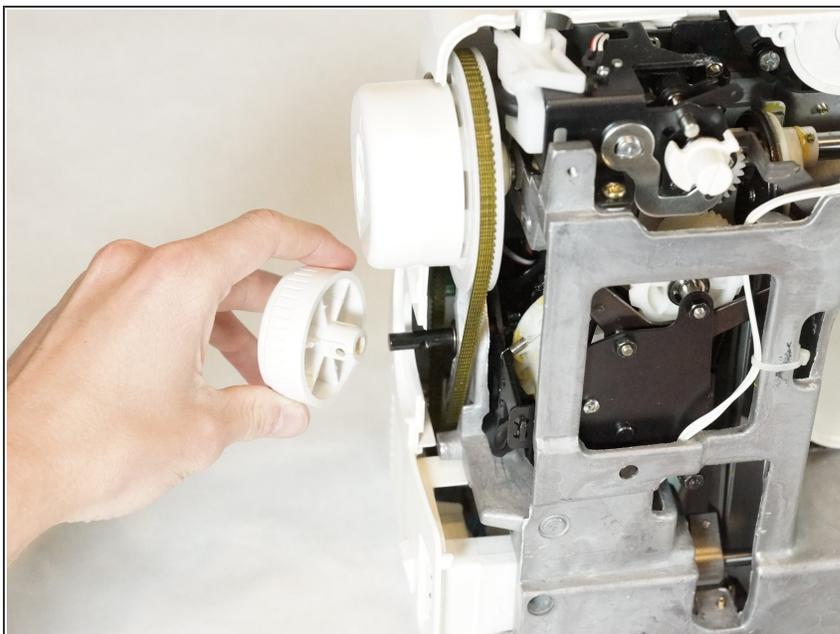
- Adjust the knob to gain access to the phillips head screw.

## Step 7



- Remove the 14mm Phillips #2 screw.

## Step 8



- Remove the knob.

To reassemble your device, follow these instructions in reverse order.