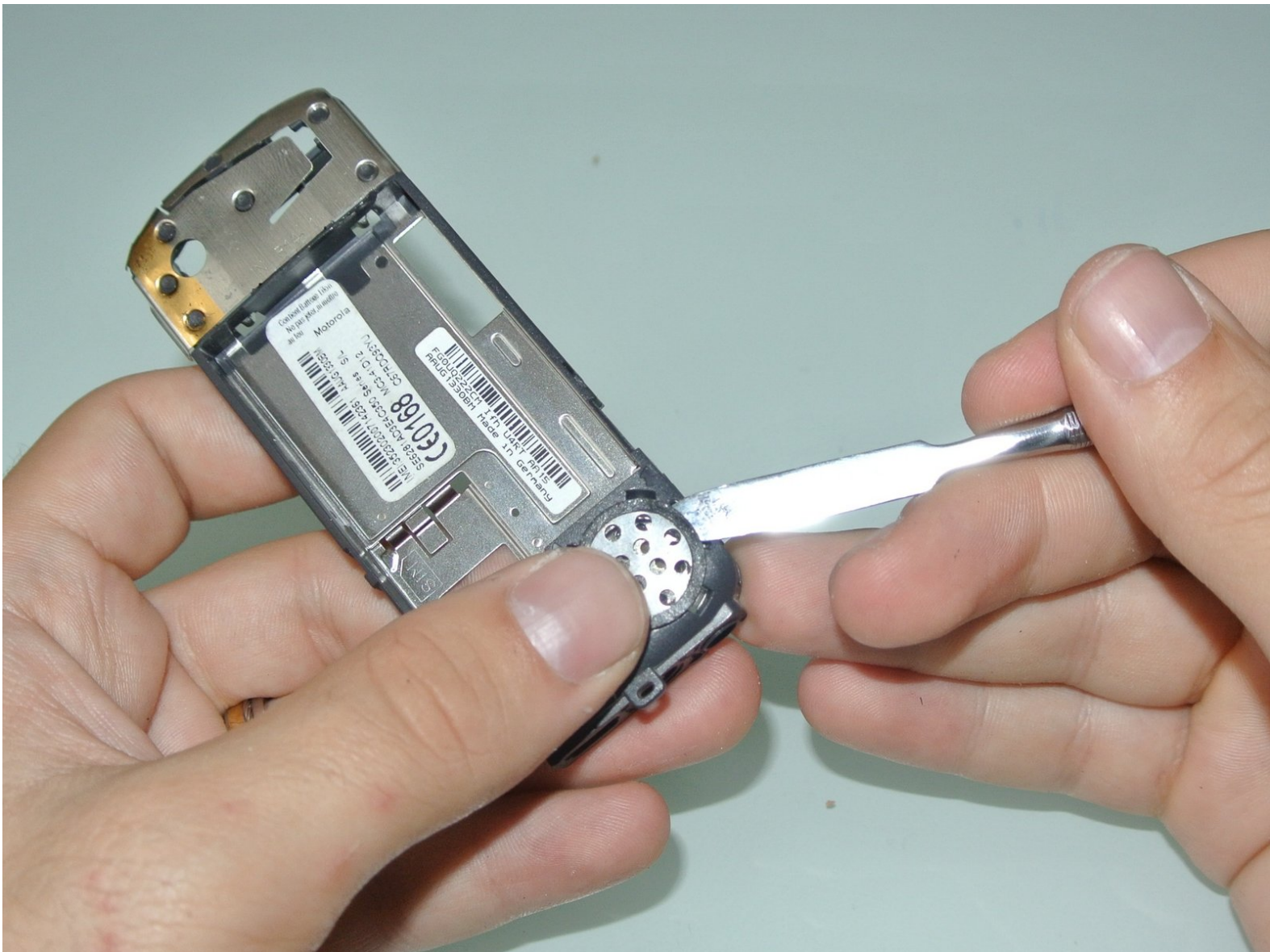




Motorola C350 Upper Speaker Replacement

Use this guide to replace the upper speaker in your Motorola C350.

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INTRODUCTION

Use this guide to replace the upper speaker in your Motorola C350.



TOOLS:

- [Metal Spudger](#) (1)
 - [T6 Torx Screwdriver](#) (1)
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Step 1 — Rear case freeing



- Use your finger to press the button and free the device rear case.
- ⓘ You may have to force it a bit more to free its bottom if you open it for the first time.

Step 2 — Removing battery



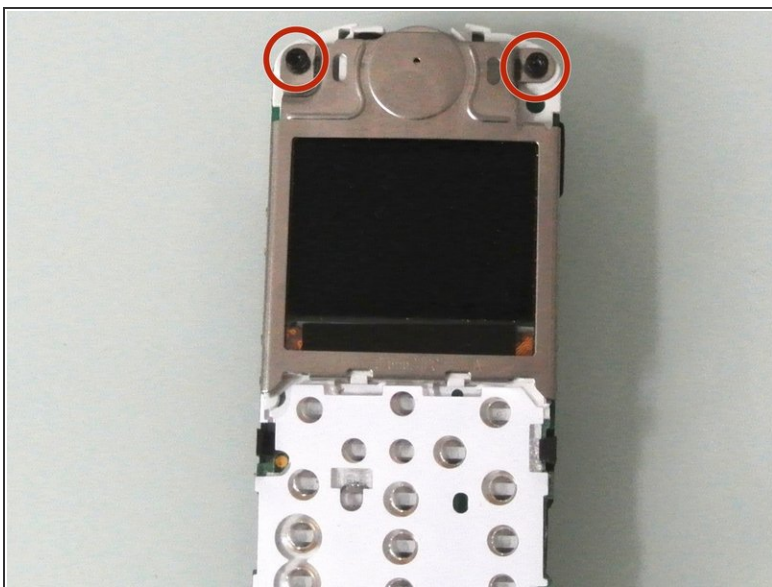
- slide the black button to free the battery so you can grab it with your other hand.

Step 3 — Separating the front case



- You will see one plastic clip on each side of the device. Use your thumbs to push them apart and being able to separate the front case from the device other components.

Step 4 — Logic Board



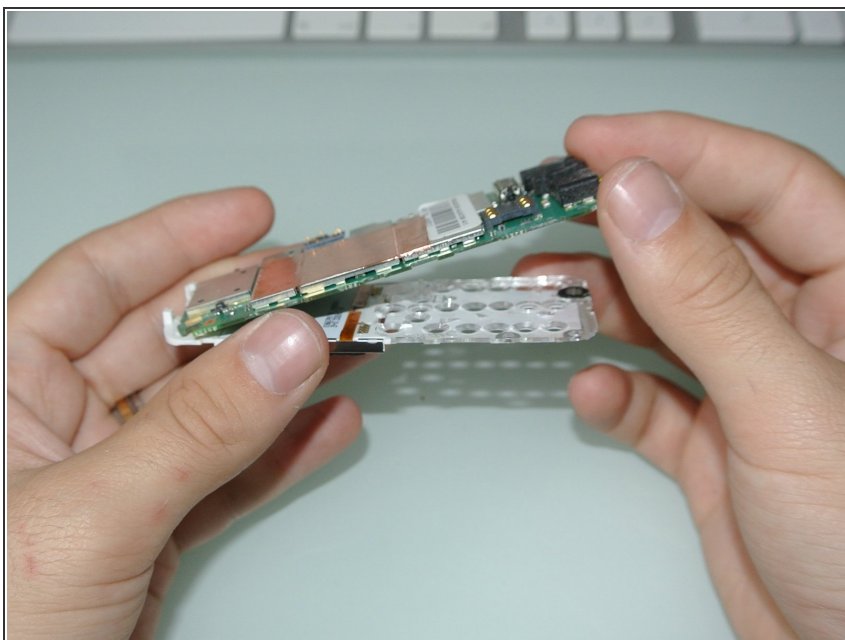
- Remove the 4 T6 Torx screws

Step 5



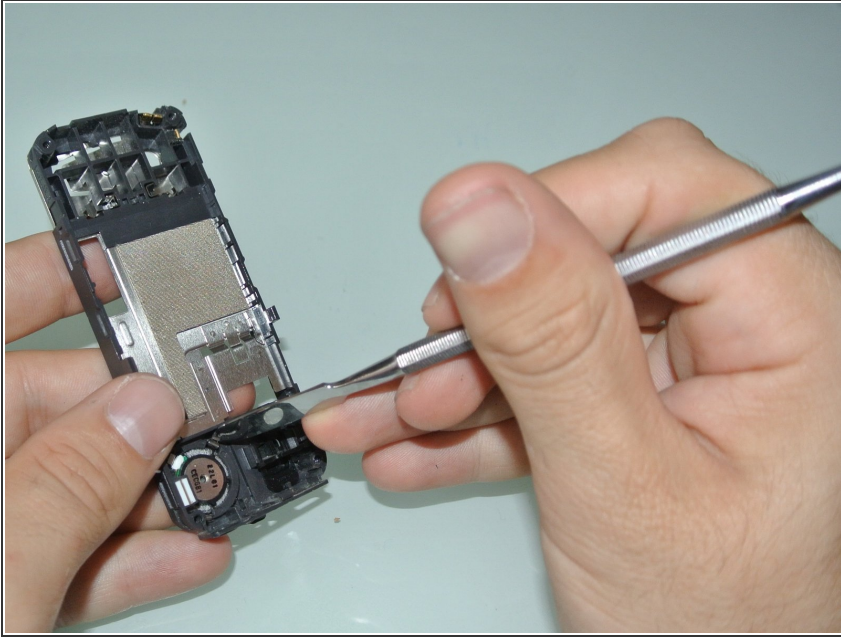
- Use a metal spudger to peel off the four metal clips and separate the motherboard and keyboard from the main plastic part.

Step 6



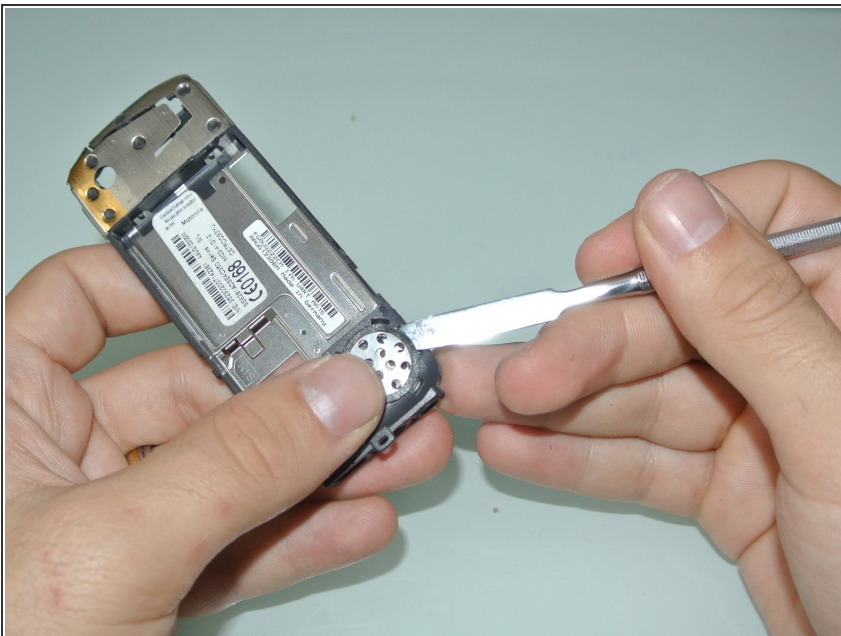
- The last thing you need to do to access the Logic Board is to separate the Keyboard/Screen block just taking apart with your fingers.

Step 7 — Upper Speaker



- The upper speaker is kept in place by a metal plate.
- Use a metal spudger to free the 3 clips on the back side

Step 8



- Insert your metal spudger to remove the metal plate and free the upper speaker.

To reassemble your device, follow these instructions in reverse order.