



jabra evolve 80 ms Disassembly

open up left side of the headset

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 **TOOLS:**

- Phillips #0 Screwdriver (1)
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Step 1 — jabra evolve 80 ms Disassembly



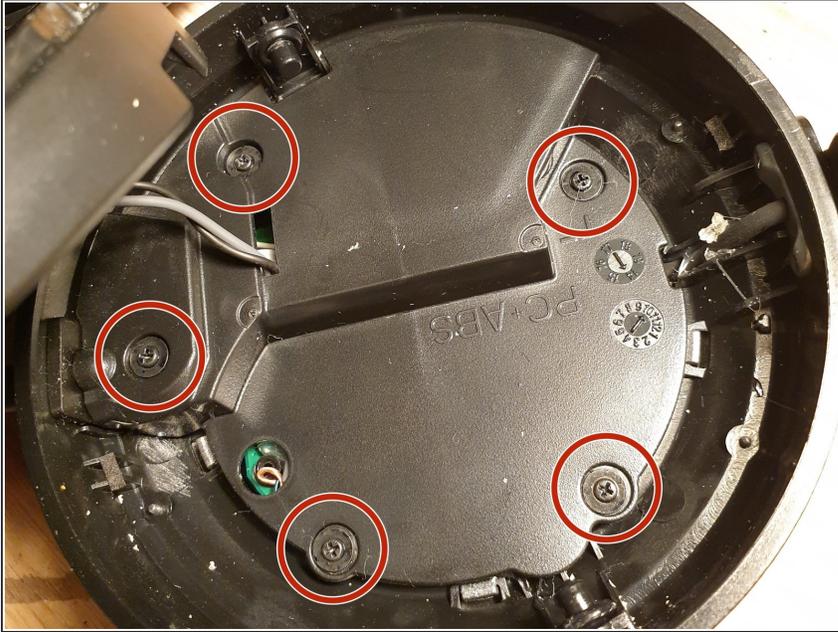
- rotate ear cushion 45 degree counter clockwise to release it.
- remove black adhesive pad located on top of the phillips screw shown on image (use scalpel)
- unscrew the screw

Step 2



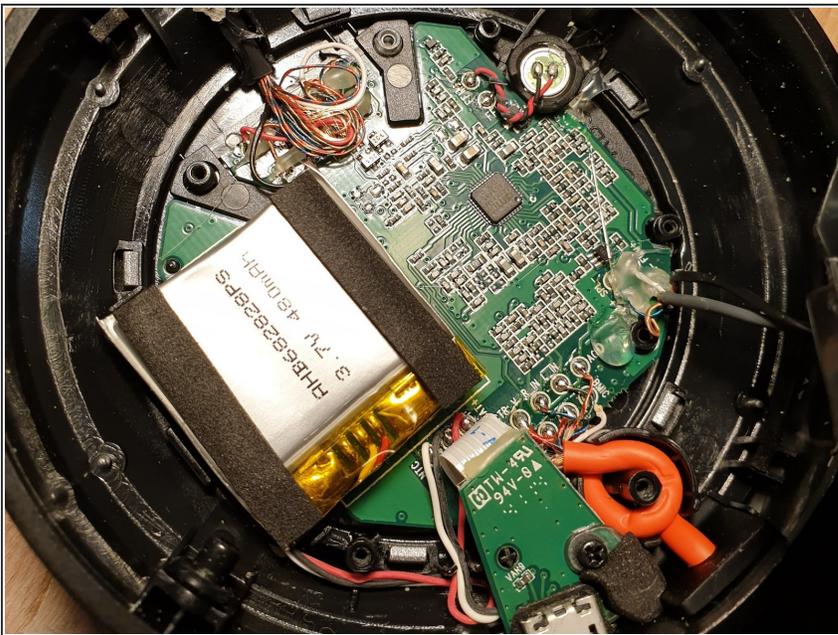
- lift up speaker module. note metal swivel can be removed.
- leave speaker module in place - carefully because of short length wires for speaker module.

Step 3



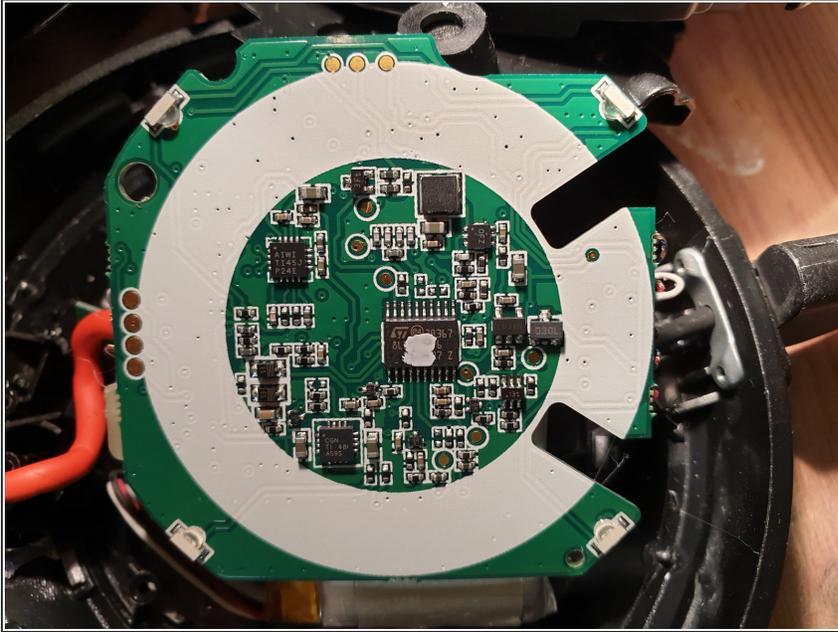
- unscrew 5 pcs phillips screws.
- note the bump on the shell is located right by the jack cable entry.

Step 4



- battery side now visible and can be repaired and inspected.
- the USB charger board can be removed with one phillips screw
- note there is a small lightguide attached to USB board. Note how is located if removing it.
- To remove the glue on the soldered wires, add alcohol to it first. This will make it hard, and easy to remove. In order to check solderings. (often seen issue that hand soldering are faulty)

Step 5



- non battery side shown.

To reassemble your device, follow these instructions in reverse order.